



ROYAL GLOBAL ENERGY

RGE's core business Oil, Gas, Refining and Petrochemicals

Methylene diphenyl diisocyanate (MDI)

Property	Specification	Analytical Method
Appearance	Dark Brown liquid	Visual
NCO (Wt. %)	Min. 31.0	ASTM D5155-14 Method A
Hydrolysable Chloride (Wt.%)	Max. 0.2	ASTM D4663-15
Acidity as HCL (Wt.%)	Max. 0.05	ASTM 6099-13(High acidity)
		ASTM 5629-11(Low acidity)
Viscosity at 25(°C) (mPa.s)	40-100	ASTM D4889-15
Specific Gravity at 25(°C)	1.20-1.25	ASTM D4659-14